

A Review on Current Trends in Hybrid Manufacturing and its Techniques

Tirukovalluru Venukumar ¹, G. Kalivarathan ²

¹ Head of the Department, ² Dean & Professor,
^{1,2} Department of Mechanical Engineering,
Bomma Institute of Technology & Science,
Khamma, Telanagana, India.



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Abstract

All assembling industry has invested persistent amounts of energy for its endurance in the ongoing imprudent and serious economy. In the request to deal with the basic circumstance for cutthroat climate, producers are attempting to execute new and creative methods in their assembling cycle by making it more successful and proficient. A definite writing review has been directed to recognize the lean practices in different assembling industry. The outcomes uncovered that the situation with Lean Assembling (LM) execution is still in flourishing stage. This paper will be further helping the associations to further develop its process & nature of item, adjust it to the prerequisites of its clients and steady commitment to assembling area to upgrade quality, efficiency, cost and intensity is enormous.

Keywords: Advanced Manufacturing, Current Trends, Assembly Manufacturing

1. Introduction

In the ongoing period of globalization, ventures are taking on new strategies to deliver merchandise to contend and make due on the lookout. The most overwhelming issue looked by makers in aggressive climate, today is the means by which to convey their items or materials rapidly for minimal price and best quality. One promising strategy for resolving this issue is the utilization of lean administration standards and methods. Lean administration basically known as lean is creation practice, which respects the utilization of assets for any work other than the making of significant worth for the end clients, is waste, and subsequently an objective for wipe out. However there had been various cases on the genuine beginning of Lean Assembling standards, it was for the most part acknowledged that idea with this back ground, business requirements to rival effectiveness and immediately answer market necessities and specialties. There is no question that the assembling business are stood up to with difficulties and hoping to carry out enhancements in their critical exercises or cycles to adapt to the market variances and expanding client requests. Applying lean administration reasoning is quite possibly of the main idea that assist organizations with finishing. In this paper, the writing study discoveries, for example, existing degree of lean practices, kinds of lean devices strategies utilized, and saw level of various Experienced by the different assembling businesses are examined.

2. Literature Review

A detailed review of research in current trend of lean management in various manufacturing industry like auto industry, semi-process industry, machine device industry, gadgets fabricating industry, steel industry, siphon industry and outfitting industry has been examined. Lean assembling is a complex administration work on incorporating in the nick of time quality frameworks, work groups, cell fabricating, provider the executives and so on the well-known meaning of Lean Assembling and the Toyota Creation Framework ordinarily comprises of the accompanying (Wilson, 2009).

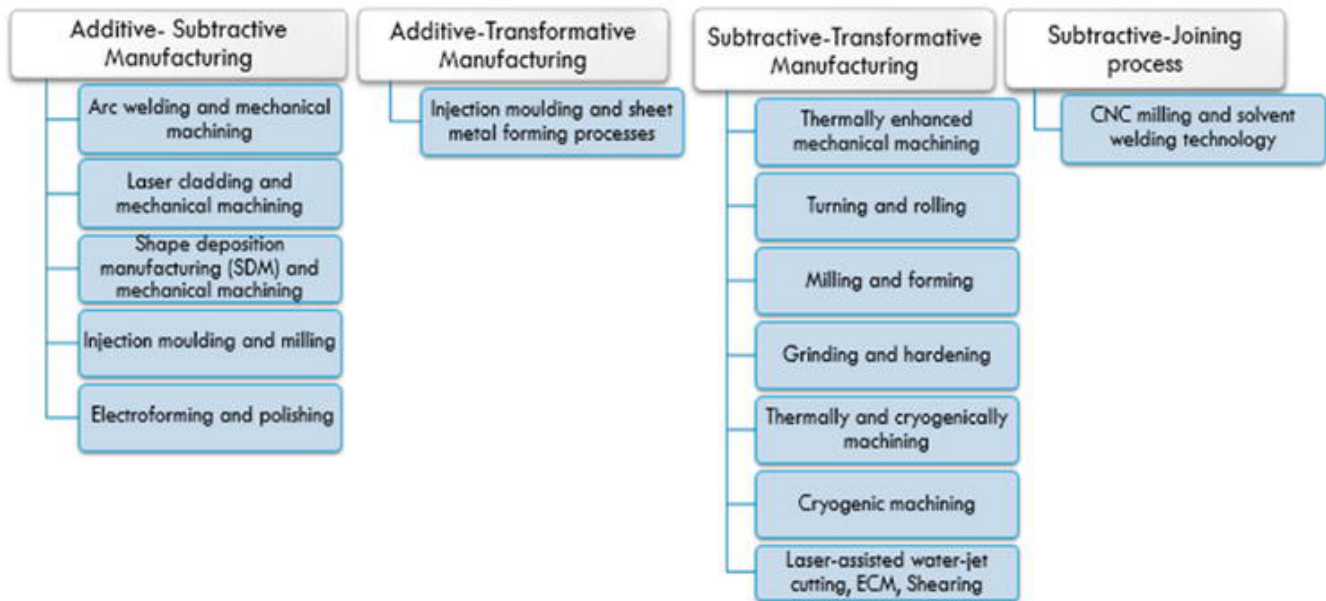
- It is a thorough arrangement of procedures which when consolidated permits you to diminish and dispense with the waste. These will be made the organization less fatty, more adaptable and more responsive by diminishing waste.
- Lean assembling is the methodical way to deal with distinguishing and killing waste through constant improvement by streaming the item or administration at the draw of your client in quest for flawlessness.
- This is an overview & study for finding what is going on of lean administration rehearses in assembling ventures.
- It is an action to distinguish the compels that holds lean assembling in the newborn child stage in assembling firms and assists with recognizing the mud (squander) that develops in a handling unit and gives out supporting measures to eliminate something similar. The requirement that foresees the execution and supportability of lean assembling apparatuses and methods are likewise talked about.

2.1. Hybrid (Lean) Manufacturing System

Lander and Liker (2007) examined the presentation advantages of lean frameworks are much of the time wonderful, enormously further developing item quality, conveyance and cost, conveyance and concentrated on the central misconception of TPS, seeing it as an explicit tool stash in fact executed in a conventional method for accomplishing pre-determined results. As per Shah and Ward (2007) lean creation is a multi-layered approach that envelops a wide assortment of the executives works on, incorporating without a moment to spare, work groups, quality framework, cell assembling and provider the board in a coordinated framework.

Petersen (2003) in his article made the examination of the lean writing and reasoned that among the writers rules a view that lean is in excess of a bunch of devices, since it is a philosophical way to deal with lean assembling. Accordingly, lean creation is additionally viewed as the way of thinking of nonstop enhancements and regard to individuals.

Figure 1: Hybrid Manufacturing System and its Classifications

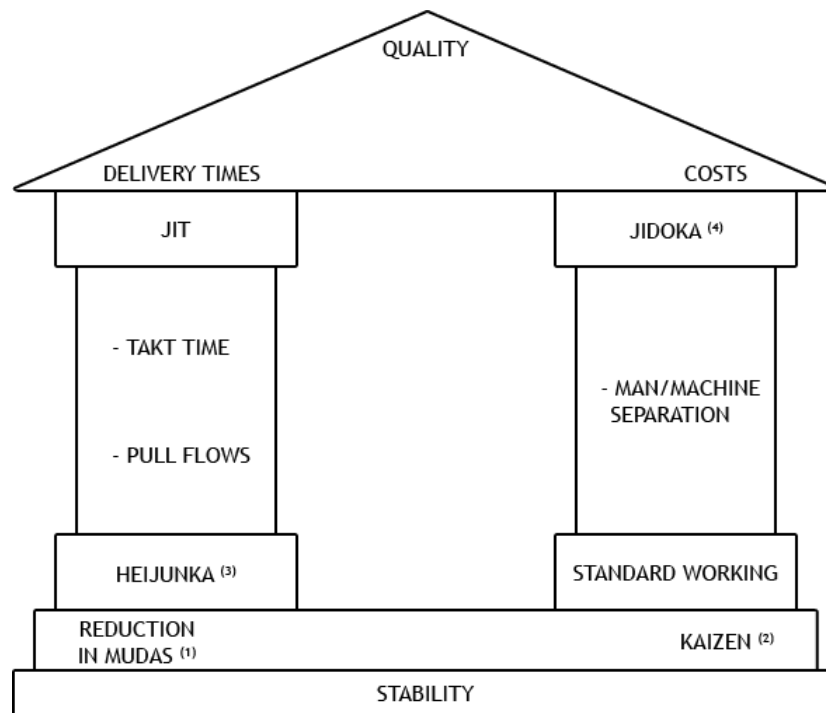


2.2. House of Lean (Hybrid) Manufacturing

Liker (2003) delineated the most well-known lean apparatuses as house as displayed in Figure 1. The objective of lean creation is set in the rooftop and comprises of going after the best quality, most minimal expenses, briefest lead-time, high upright and most elevated wellbeing. The left support point encases Without a moment to spare rule that comprises of creation arranging and evening out devices like class time, nonstop stream, pull framework, fast changeover and incorporated operations.

The right point of support manages Jidoka, which are keeps a blemished part from continuing into the following workstation as well as demands isolating individuals from machines. Individuals are in the focal point of the lean house idea since individuals see squander and tackle issues that lead to consistently improvement of the cycles. Furthermore, it is vital to consider the quality of a lean work association since the obligations are decentralized to multifunctional group. The underpinning of the house must be steady for the support points to stand consistently and comprises of the instruments like 5S, normalized work and evened out creation.

Figure 2: House of Lean



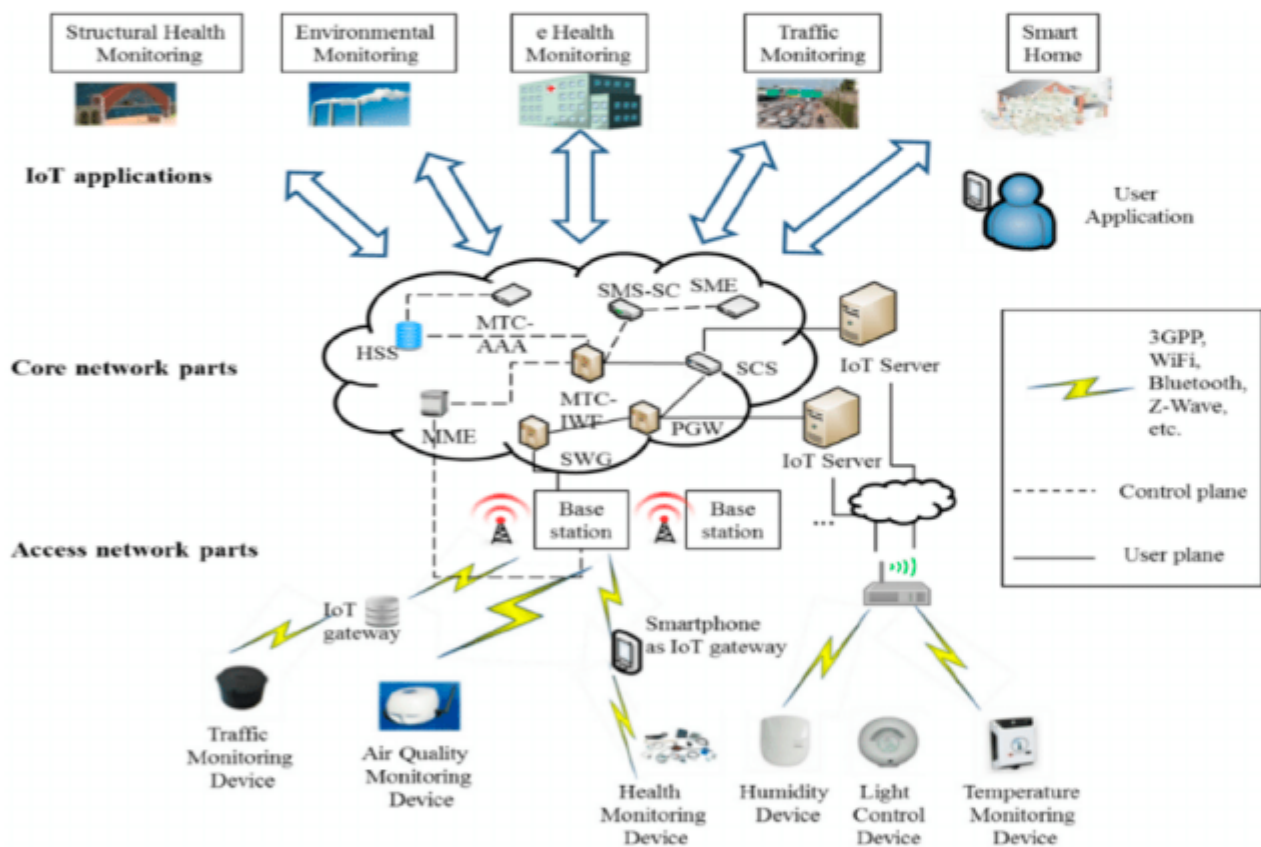
2.3. Lean (Hybrid) Wastes

According to David Magee (2007), different kinds of wastes in a process are categorized in following categories:

1. **Overproduction:** Delivering things more than expected at given place of time for example delivering things without real interest making the abundance of inventories, which needs abundance capacity region, overabundance staff as well as transportation and so forth.
2. **Waiting:** Laborers sitting tight for natural substance, the machine or data and so on are known as pausing and is the misuse of useful time.
3. **Unnecessary Vehicle:** Conveying of Work in Cycle Stock (WIP) an extremely long travel, deficient vehicle, moving material starting with one spot then onto the next place is known as the pointless vehicle.
4. **Over Handling:** dealing with an items, more than the genuine necessities is named as over handling.
5. **Excess Stock:** This incorporates abundance unrefined substance, WIP or completed products causing because of longer lead times, outdated nature, harmed merchandise, transportation and capacity
6. **Costs and Delay:** Moreover, the additional stock conceals issues like creation lopsided characteristics, late conveyances from providers, hardware margin time, absconds, and long arrangement times.
7. **Unnecessary Movement:** Any squandered movement that the laborers need to perform during their work is named as pointless development.
8. **Defects:** Imperfections in the handled parts is named as waste. Fixing damaged parts or delivering flawed parts or supplanting the parts because of low quality and so on is the exercise in futility and exertion.
9. **Unused Representative Imagination:** Loosing of getting better thoughts, improvement, abilities and acquiring valuable open doors by keeping away from the presence of worker is named as

unused worker inventiveness.

Figure 3: The Network Architecture of IoT-enabled Applications



3. Some of Lean Manufacturing Tactics

- Mistake proofing - “POKA-YOKE”
- Value stream mapping
- Work place organization
- Low cost automation
- Multi machine manning
- Sequencing
- Just in time - JIT
- Standard operating procedure
- Self certification / statistical
- Process control
- Visual controls
- KANBAN system - pulling system
- Single piece flow
- Cell layout of industry
- Line balancing
- Total productive maintenance safety

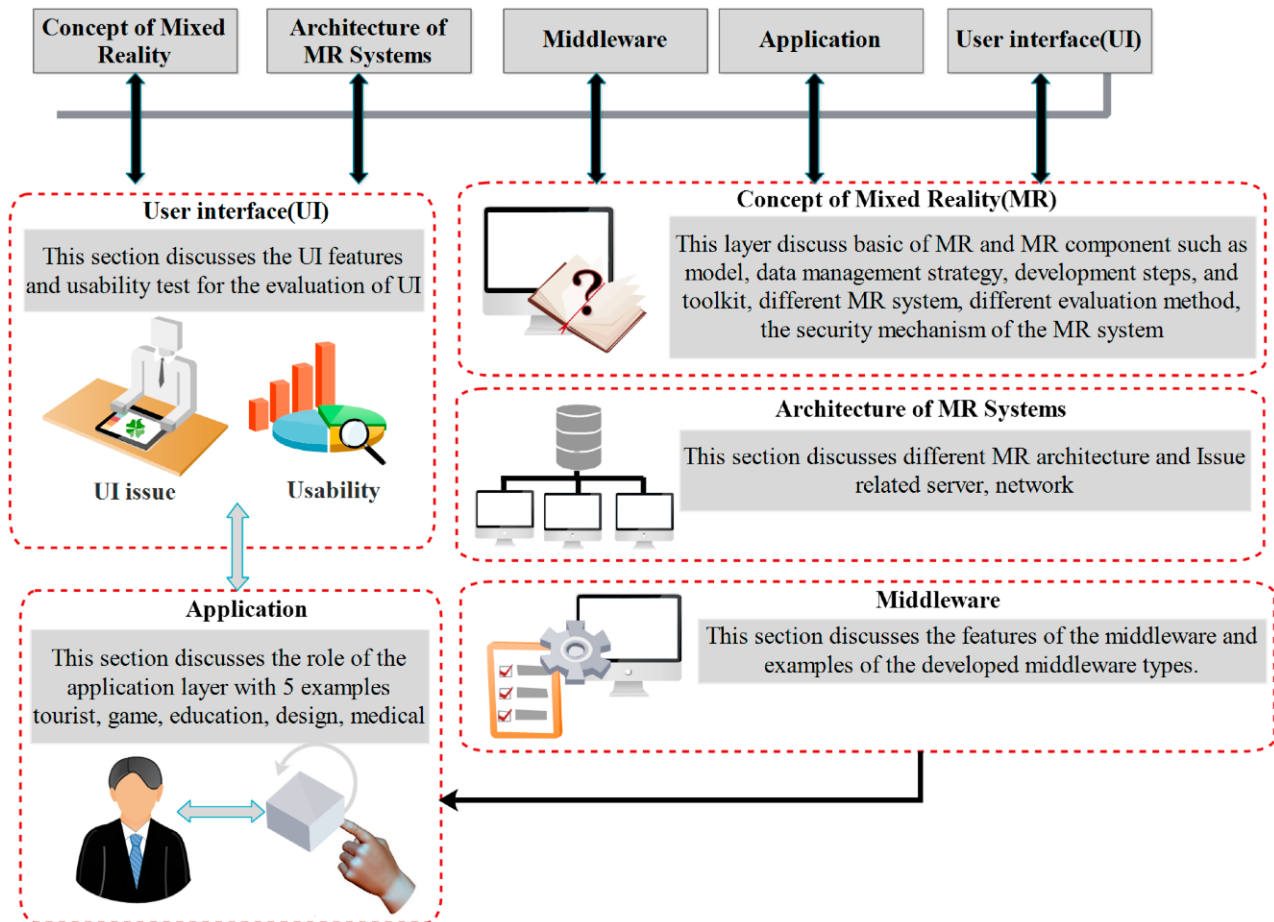
Figure 4: Lean (Hybrid) Tools Usage



3.1. Lean Practices in Various Manufacturing Industries

Lately, a plenty of writing has widely reported the fruitful execution of incline reasoning toward different assembling areas. Eswaramoorthi et al. (2011) examined the ongoing status of lean execution in Indian machine device businesses as well as colored a few united issues. The review has endeavored to figure out the straightforward poll-based apparatus to recognize the current degree of lean practices, explanations behind deficient need to incline ideas, sort of lean tools & strategies utilized, saw level of various squanders, and normal troubles experienced by the Indian Machine device Producers. The review results uncovered that 31.6% of the organizations have executed different lean apparatuses and methods in chose regions. The leftover 68.4% of the organizations have not yet taken up the lean drives. Execution is additionally snail-paced, and it has further degree to foster centered lean ideas, which could be carried out in other sort of assembling climate like low volume and high assortment. It is presumed that the significant explanations behind low degree of lean execution are tension in changing the attitude of laborers, absence of mindfulness and preparing about the lean assembling ideas and cost and time engaged with lean administration execution. Hence, the machine device fabricating organizations need to concentrate on carry out incline in every one of the vital regions according to an all-encompassing point of view.

Figure 5: Current Trends in Manufacturing Sector



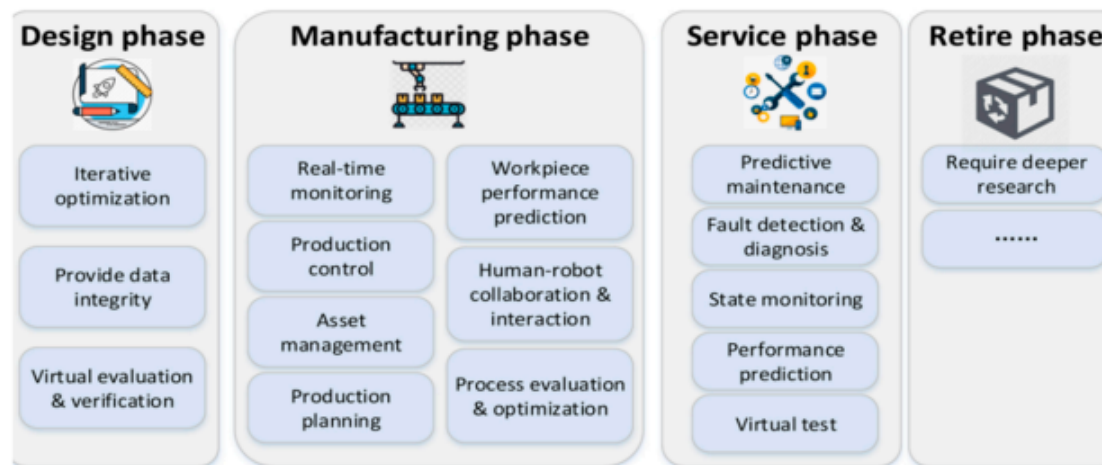
Ajith kumar sahuo et al. (2008) proposed a methodical methodology for the execution of lean standards and furthermore depicts a utilization of Significant worth Stream Planning (VSM). Thusly, the present and future conditions of significant worth stream maps are developed to further develop the creation cycle by distinguishing waste and its sources. Moreover, Taguchi's strategy for plan of analyses is sought after here to limit the fashioning abandons delivered because of flawed working circumstances. An observable decrease in set-up time and Work-in-Progress (WIP) stock level is validated. Nitin Upadhye et al. (2010) descried significant moves made by the organization to carry out lean way of thinking to work on its productivity and adequacy. This study endeavored to direct out different wastages and issues toward execute the lean assembling frameworks in MSME. It is seen that Lean Assembling Frameworks (LMS) assists with recognizing and limit squander.

Lean devices like kaizen, JIT, VSM, 5S, SQC, preventive support, all out worker contribution, and SMED were utilized to find and wipe out the wastages in a MSME. The execution of the lean apparatuses and methods will find success provided that these are utilized astutely. The MSMEs need to go long method for accomplishing lean status with the utilization of appropriate lean instruments and procedures, which are reasonable to their work societies, conditions and accessible framework. It is the dreary occupation however easy. Lean instruments and methods will assist MSMEs with conquering their shortcomings and use their solidarity. The fact that organization makes it proposed.

Regardless of its status ought to take on lean way of thinking as an improvement system. Lean administration is most appropriate improvement system for all assembling businesses like OEMs and

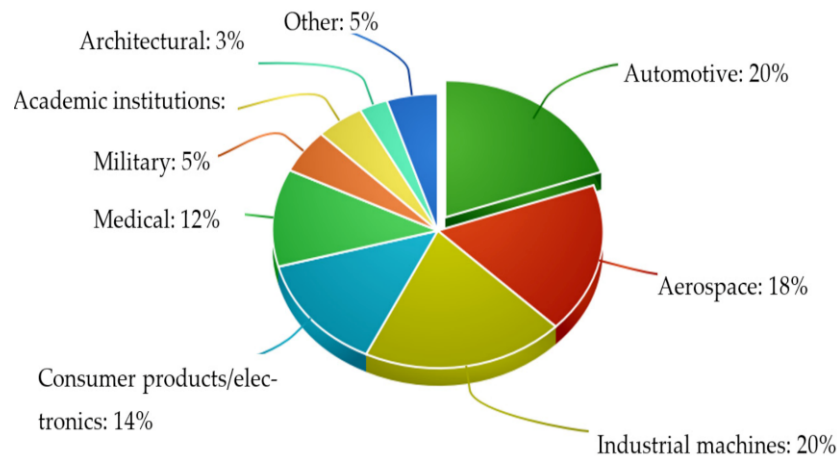
part producing ventures. Pool et al. (2011) concentrated on the head of stream and pull creation recommending a normal interest driven item stream in semi-process industry by presenting cyclic timetables for further developing creation quality and production network coordination. Demeter et al. (2011) found critical connection between lean administration practices and stock turnover and found the various kinds of inventories are delicate to various possibility factors. WIPs impacted unequivocally by the creation framework, while the kind of request influences unrefined substance and completed merchandise and further accentuation the significant of the appropriate decoupling point arrangement in the store network. Behrouzi et al. (2011) presents an inventive way to deal with measure the lean presentation of assembling frameworks by utilizing fluffy participation capability.

Figure 6: Manufacturing Phases



Rubio et al. 2008 has executed a converse coordinated factors framework for remanufacturing end-of-life items in a lean creation climate. Rachna Shah et al. (2007) planned the functional space comparing to the applied space encompassing lean creation additionally recognized the basic component of lean creation, how are the different variables of lean creation connected with one another and why they are connected. Fawaz et al. (2007) depicted a situation where lean standards were adjusted for the cycle area for application at a huge coordinated steel factory. They have utilized esteem steam planning as a lean device to distinguish the Valuable open doors for different lean methods and portrayed a recreation model to contract when situations exhaustively to lessen creation lead-time and to bring down work in process stock. Doolean et al. (2005) found that while electronic producers have executed an expansive scope of lean practices, the degree of execution subsequently change and might be connected with monetary, functional or hierarchical variables.

Figure 7: Different Sector Applications



4. Conclusions

Makers are under extreme, callous strain to track down a better approach to diminish creation cost, end of waste, upgrade great of item, increment the efficiency, and better consumer loyalty. These boundaries are the typically accomplished through the execution of lean administration rehearses in their ventures. The regular assembling rehearses are demonstrated deficient portrayal in lean administration. This paper introduced a significant looming into the situation with lean assembling execution in assembling businesses. The advancement in the lean execution is snail-paced and should be expanded. It has a further extension to created centered lean idea, which could be executed in other kind of assembling climate like low volume, high assortment and high volume and low assortment. The significant purposes behind the low level of the lean administration were tension in changing the disposition of laborers, absence of mindfulness, and preparing about the lean administration ideas, cost and time associated with lean execution. Thus, it very well may be reasoned that the assembling business needs to concentrate on carry out lean administration in every one of the key regions. Subsequently suitable lean schooling, preparing, and research arrangement in relationship with assembling enterprises are to animate the lean mindfulness and mechanical improvement in all kind of assembling businesses. This serves to ventures and scientists make mindfulness about Lean Administrations Apparatuses and strategies, so as it very well may be strong to pick reasonable lean practices for execution, persistent turn of events and for supporting leanness in the serious climate of current situations.

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